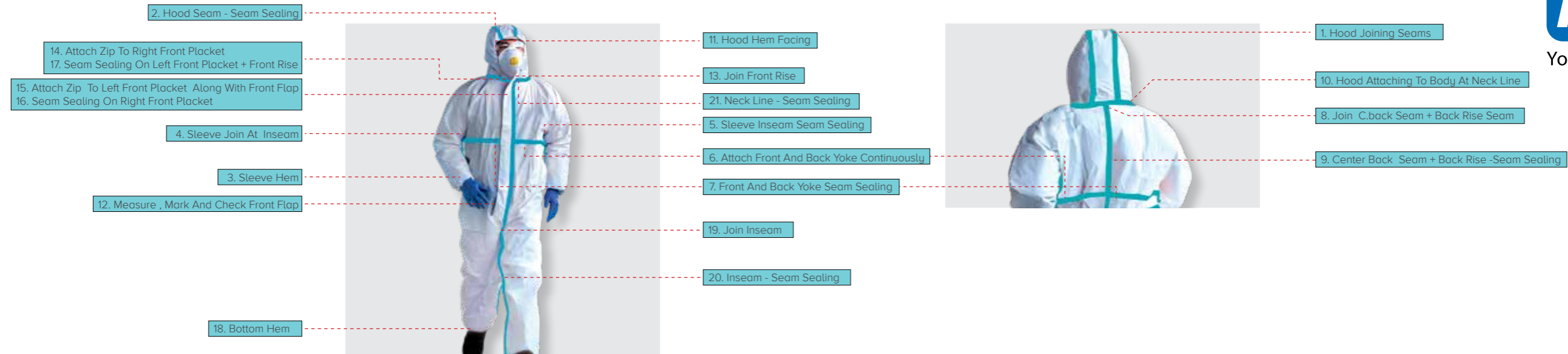


TECHNICAL BULLETIN PPE

SINCE 1993



Your Bonding Expert



SEAM SEALING AND SEWING IS DONE AFTER EACH OPERATIONS												
SL.No.	PARTS SEAM SEALING	APPOX LENGTH (CM)	FREQUENCY	TOTAL LENGTH (CM)	TOTAL LENTH IN MTRS	SAM	NO. OF MACHINES REQUIRED	NO. OF GMT PRODUCE IN IN HOUR	NO. OF GMT PRODUCED PER DAY	MACHINE MAKE	MACHINE MODEL	MACHINE DESCRIPTION
1	HOOD JOINING SEAMS	55	2	110		0.53	0.75	59.43	534.9	ANY	4TOL	
2	HOOD SEAM - SEAM SEALING	55	2	110	1.10	0.67	1.00	63.00	567.0	H&H	AI-118 -SPEC- I-NNN	HOT AIR SEALING MACHINE
3	SLEEVE HEM	70	2	140		0.66	1.00	63.64	572.7	ANY	4TOL + ELASTIC / SPANDEX	
4	SLEEVE JOIN AT INSEAM	85	2	170		0.79	1.05	55.82	502.4	ANY	4TOL	
5	SLEEVE INSEAM SEAM SEALING	85	2	170	1.70	0.60	0.80	56.00	504.0	H&H	AI-118 -SPEC- I-NNN	HOT AIR SEALING MACHINE
6	ATTACH FRONT AND BACK YOKE CONTINUOUSLY	155	1	155		0.73	1.00	57.53	517.8	ANY	4TOL	
7	FRONT AND BACK YOKE SEAM SEALING	155	1	155	1.55	1.00	1.40	58.80	529.2	H&H	AI-118 -SPEC- I-NNN	HOT AIR SEALING MACHINE
8	JOIN C.BACK SEAM + BACK RISE SEAM	95	1	95		0.46	0.70	63.91	575.2	ANY	4TOL	
9	CENTER BACK SEAM + BACK RISE -SEAM SEALING	95	1	95	0.95	0.47	0.65	58.50	526.5	H&H	AI-118 -SPEC- I-NNN	HOT AIR SEALING MACHINE
10	HOOD ATTACHING TO BODY AT NECK LINE	65	1	65		0.33	0.50	63.64	572.7	ANY	4TOL	
11	HOOD HEM FACING	80	1			0.40	0.60	63.00	567.0	ANY	4TOL + ELASTIC / SPANDEX	
12	MEASURE , MARK AND CHECK FRONT FLAP	75	1	75		0.37	0.50	56.76	510.8	ANY	SNLSUBT	
13	JOIN FRONT RISE	20	1	20		0.13	0.20	64.62	581.5	ANY	4TOL	
14	ATTACH ZIP TO RIGHT FRONT PLACKET	75	1	75		0.37	0.50	56.76	510.8	ANY	SNLSUBT	
15	ATTACH ZIP TO LEFT FRONT PLACKET ALONG WITH FRONT FLAP	75	1	75		0.42	0.60	60.00	540.0	ANY	SNLSUBT	
16	SEAM SEALING ON RIGHT FRONT PLACKET	75	1	75	0.75	0.58	0.80	57.60	518.4	H&H	AI-118 -SPEC- I-NNN	HOT AIR SEALING MACHINE
17	SEAM SEALING ON LEFT FRONT PLACKET + FRONT RISE	28	1	28	0.28	0.78	1.20	64.34	579.1	H&H	AI-118 -SPEC- I-NNN	HOT AIR SEALING MACHINE
18	BOTTOM HEM	50	2			0.60	0.80	56.00	504.0	ANY	4TOL + ELASTIC / SPANDEX	
19	JOIN INSEAM	85	2	170		0.79	1.20	63.80	574.2	ANY	4TOL	
20	INSEAM - SEAM SEALING	85	2	170	1.70	0.83	1.20	60.48	544.3	H&H	AI-118 -SPEC- I-NNN	HOT AIR SEALING MACHINE
21	NECK LINE - SEAM SEALING	65	1	65	0.65	0.47	0.65	58.50	526.5	H&H	AI-118 -SPEC- I-NNN	HOT AIR SEALING MACHINE
22	TESTING PARAMETER									H&H	HT-309	HYDROSTATIC TESTER
TOTAL				2018	8.68	13.23	19.75					

Note: Productivity will be effective if the Seam Sealing for all the Parts are done after Stitching the Garments Completely.

SL.NO.	MACHINE MODEL	MACHINE MAKE	NO. OF MAC REQD	SAM	TOTAL SAM
1	AI-118-SPEC-I-NNN	H&H	8	5.40	SEAM SEALING SAM
2	SNLSUBT	ANY	2	1.16	SEWING SAM
3	4TOL	ANY	6	3.76	6.58
4	4TOL + ELASTIC / SPANDEX	ANY	3	1.66	
5	TESING PARAMETER - HT-309	H&H	1		
TOTAL				11.98	

Note: Machine make can be changed based on the Specifications

WORKING HOURS	9	HOURS	
TARGETED	500 PCS	PER DAY	EFFICIENCY 70%



H&H ASIA GROUP LTD

H&H - China origin leading manufacturer of machines for Seam Sealing, Heat Transfers and Seam bonding applications. The technology used for Pro-Tech Wear, Outer Wear, Intimate Wear..... seams protection as well aesthetic look.



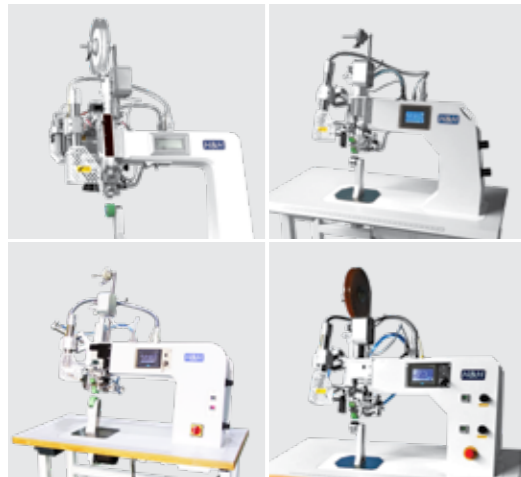
SAKHO ENTERPRISES

Company was established in 2011 by an energetic engineer of the garment industry inspired by Korean inventor (Served the garment industry more than 30 years who started his career as a mechanic to consultant). Our motto to bring this industry innovative and unique in terms of machines or application. We always prefer to associate with the foreign companies who are masters in their respective field.



UNIK TECHNOLOGYZ

In 2016 SAKHO and RCG established new R&D unit, Innovation & Incubation Center in the name of UNIK for Logo making, application job work, design work, trim supply, garment production related to bonding and seam sealing application only to satisfy the rapidly changing market demands. At Unik Technology, integrity, authenticity and respect are core values that shape all aspects of our company's business. We are committed to honesty and fairness in all operations with the utmost concern for our associates, customer and community. Unik Technologyz is everything into bonding, and so much more. We're built on collaboration and respect. Guided by intergrity and vision and caring. We are dedicated to the never-ending horizons of the imagination.



Our innovation & incubation Center

