



HEMMING SIZE	NEEDLE GAUGE				
	BOTTOM COVER	BOTTOM COVER	BOTTOM COVER	TOP COVER	TOP COVER
	2 NEEDLES 4.8 mm	3 NEEDLES 5.6 mm	3 NEEDLES 6.4 mm	3 NEEDLES 5.6 mm	3 NEEDLES 6.4 mm
	TOP COVER				
Hemming Size	2 NEEDLES 4.8 mm	2 NEEDLES 5.6 mm	2 NEEDLES 6.4 mm	2 NEEDLES 5.6 mm	2 NEEDLES 6.4 mm
		2 NEEDLES 2.8 mm	2 NEEDLES 3.2 mm	2 NEEDLES 2.8 mm	2 NEEDLES 3.2 mm

- Able to sew t-shirt bottom in tubular form with or without side seam
- An operator can operate 2 or 3 machines
- Automatic step motor controlled size change between different sizes via touchscreen
- Size tolarance system adapts machine for measurement differences up to 1 cm for each size
- 2 or 3 needle coverseam stitch with perfect overlap sewing stitch at the end of operation
- Minimum fabric trimming waste due to servo motor controlled left hand knife system
- Photocell controlled bottom edge guiding system
- Automatic stacker

TECHNICAL SPECIFICATION	
Machine Head (Standard)	MF7923H23
Motor	Efka AB221 Direct Drive Servo
Max. Sewing Speed	5.500 rpm
Max. Sewing Speed in Operation	4.500 rpm
Capacity	2.400 - 3.000 t-shirts / 9 hours (1 operator 1 machine)
	4.500 - 5.000 t-shirts / 9 hours (1 operator 2 machines)
Daily Piece Counter	Available
Thread Breakage Detection	Available
Max Min. Bottom Hem Length	35 cm - 78 cm
Max Min. Bottom Hem Width	Shipping value: 20 mm By adjustment: 16 - 22 mm&up to 28 mm (special order)
Min Max. Stitch Length	2 mm - 3.5 mm
Needle Type	GB - UY128 - #11
Needle Gauge	4.8 mm - 5.6 mm - 6.4 mm
Power Requirement / Power Consumption	Single-phase 220V-240V 50Hz / 1.200VA
Compressed Air / Air Consumption	6 Bar / 23 L/min.

## JTR-MF7923/BHA Series

## **Bottom Hemming Automat**

## WHEN YOU PLACE ORDERS

Please note when placing orders, that the model name should be written as follows.

Code
57
59

Needle Gauge Options 2 needle 4.8 mm 3 needle 5.6 mm	<b>Code</b> 248
3 needle 5.6 mm	248
(Can also be used as 2 needle 5.6 mm or 2.8 mm)	356
3 needle 6.4 mm (Can also be used as 2 needle 6.4 mm or 3.2 mm)	364

Optional Feature 1	Code
Top coverseam	TCS
Top coverseam+ Flip seam	TFL
Flip seam	FLP
Without	Z

## JTR-MF7923 | | | | | | /5 | /BHA/ | | | | | |

Sewing Model	Code
Coverseam (with left hand fabric trimmer)	MF7923H23
Dry Head Coverseam (with left hand fabric trimmer)	MF7923DH23

Definition	Code
Bottom hemming automat	ВНА

Power Supp	ply Code	,
Single phase 2	220V E	

SHIPMENT DETAILS		
Machine net weight	198 kg	
Machine / Stacking unit gross weight	210   / 70	
(Including palette and package)	210 kg / 70 kg	
Machine net dimensions:		
Width	110 cm	
Length	240 cm	
Height	170 cm	
Package dimensions (Machine):		
Width	120 cm	
Length	140 cm	
Height	160 cm	
Package dimensions (Stacking Unit):		
Width	70 cm	
Length	110 cm	
Height	130 cm	
HS code	8452.21.00.00.00	







SEWING MACHINERY & SYSTEMS BUSINESS UNIT

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- \* Specifications and appearance are subject to change without prior notice for improvement.
- \* Read the instruction manual before putting the machine into service to ensure safety.
- \* This catalogue prints with environment-friendly soyink on recycle paper.

Reper from responsible sources
 FSC™ C001712

